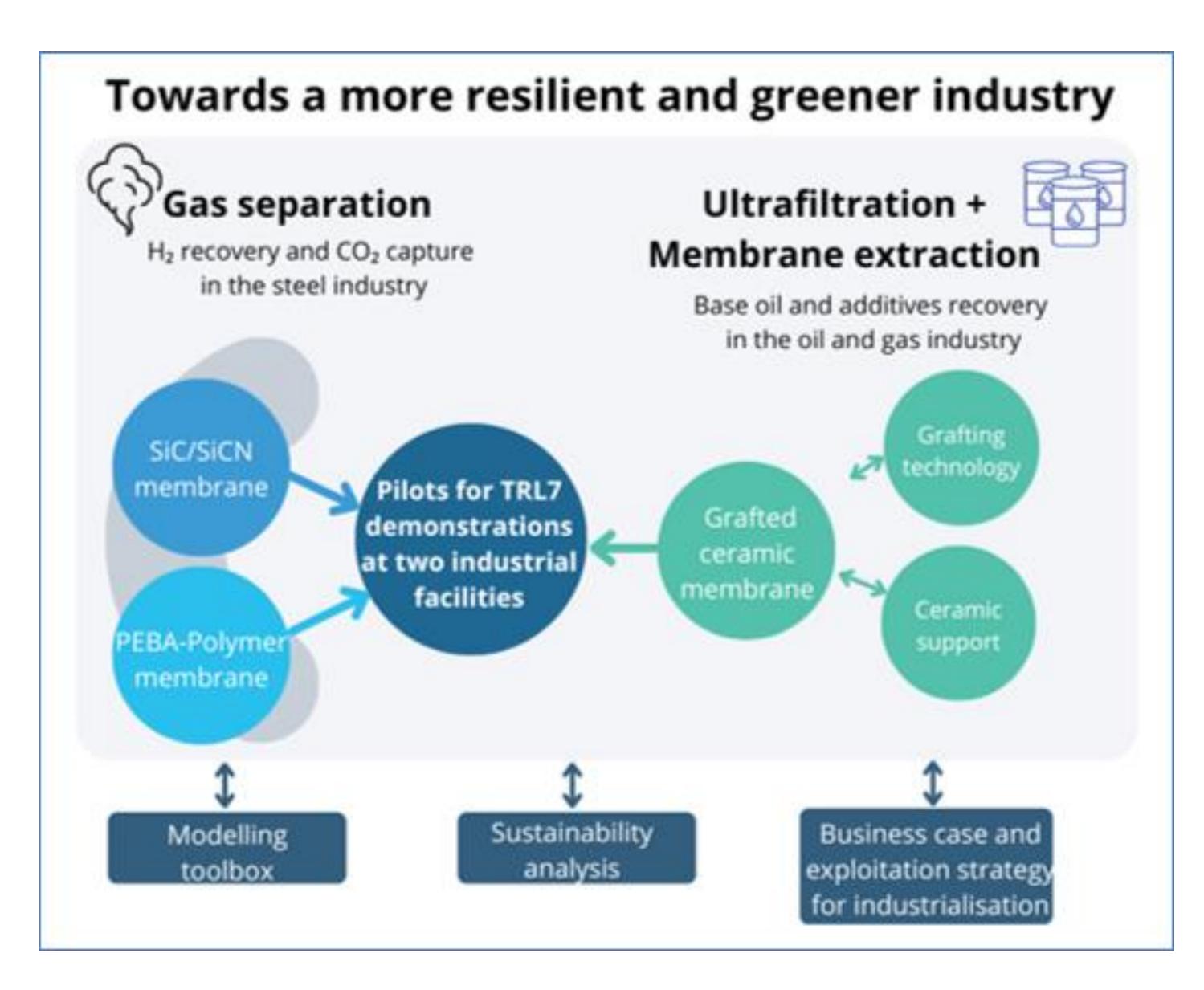


Ceramic membranes: A solution for green and resilient industries

General information to Cumeri:



Goal is the producing of advanced and customized membrane separation systems for two key industries, the steel and oil industry. The aim of these new separation systems is to recover valuable components and improve energy efficiency at industrial facilities, while reducing emissions at the same time.

For this purpose, 16 partners have come together in the CUMERI project (7 RTOs and 9 companies including 4 SMEs, 3 membrane suppliers and 2 industrial end-users) and will develop three different types of membrane technologies until on-site demonstration.

What does Rauschert contribute?

| Testing geometry length 500 mm | | Outer diameter* ⁴ | Inner diameter | Channels | Specific membrane area | Membrane area (1200 mm length) | Face area of channels | |
|--------------------------------|----|---------------------------------|-------------------|----------|------------------------------|--------------------------------------|-----------------------|--|
| Ceramic element | | [mm] | [mm] | no. | $\left[\frac{m^2}{m}\right]$ | [m²] | [mm²] | |
| | AA | 10 | 7 | 1 | 0.022 | 0.026 | 38.5 | |
| | CA | 25 | 3.5 | 19 | 0.209 | 0.251 | 182.8 | |
| | CC | 41 | 6 | 19 | 0.358 | 0.430 | 537.2 | |

| | Membrane material | Pore size | Porosity | | Membrane material | Pore size | Cut-Off*2 | Porosity |
|---------------|--|-----------|-----------|------------------------|----------------------|-------------------|-----------|---------------------|
| inopor® micro | α -Al ₂ O ₃ | 1100 nm | 40 - 55 % | or® nano inopor® ultra | TiO ₂ | 30 nm | 100 kDa | 30 - 40 % 30 - 55 % |
| | | 800 nm | | | | 10 nm | 20 kDa | |
| | | 600 nm | | | | 5 nm | 8.5 kDa | |
| | | 400 nm | | | ZrO ₂ | 3 nm | 2 kDa | |
| | | 200 nm | | | TiO ₂ | 1.0 nm | 750 Da | |
| | | 100 nm | | | | 0.9 nm | 450 Da | |
| | | 70 nm | | inopor® | | LC ³ * | 200 Da | |

The separation system for the O&C industry, a multistep liquid filtration system, which enable base oil and additives recovery from used lubricant oil is based on grafted porous membranes, produced ceramic from Rauschert. These grafted membranes will unlock greater energy efficiency and decrease unwanted emissions.

In order to achieve this goal, the appropriate support or membrane is required. Rauschert has a variety of options that can be used for this purpose.

Rauschert supports the Cumeri project from the first attempts with AA (Single-Channel tubes) up to the industrial scale with multi-channel supports depending on the needs of the project. Furthermore we will optimiz the coating and technology according to the needs of our partners.













Crossflow-Elements



permeate/filtrate



concentrate













